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ISO 13920 Welded Construction		
Nom. Size	Class	
<1000	6.0	0.8
<630	4.0	0.7
<400	3.0	0.6
<250	3.0	0.4
100	2.0	0.3
40	1.5	0.2
L mm	Ham	Ypl.
ISO 2768 General Tolerances		
Nom. Size	Class	
<4000	2.0	0.4
<2000	1.2	0.4
<1000	0.8	0.3
<400	0.5	0.3
30-120	0.3	0.2
2-30	0.2	0.1
L mm	m	K ±
ISO 13920 Welded Construction		
Nom. Size	Class	
>20000	9.0	8.0
<20000	8.0	7.0
<16000	7.0	6.0
<12000	6.0	5.0
<8000	5.0	4.0
<4000	4.0	3.0
<2000	3.0	2.0
<1000	2.0	1.5
<400	1.0	1.0
30-120	1.0	0.5
2-30	1.0	0.5
L mm	A ±	E ±
Nom. Size	Class	

G

H

1

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4

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6

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12

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14

15

16

A

B

C

D

E

F

G

H

A

B

C

D

E

F

G

H

1

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